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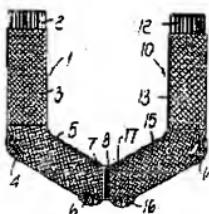
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(54) PRODUCTION OF SOCKS AND PRODUCTION MACHINE THEREFOR

(57)Abstract:

PURPOSE: To produce socks, stocking, pop socks and the like with high productivity without excessive yarn waste by knitting socks according to the top-to-top knitting process to from the first socks and the second socks which of them are connected with trim lines and separating them into individual socks and sewing them using a sewing machine.

CONSTITUTION: The first socks are knitted from the uppermost part 2 down to the tip toe 7 and trim rows 8 are arranged on the edge of the tip toe, then the second socks 10 is knitted following the trim lines 8 from the tip toe up to the uppermost part 12. The first and the second socks are fed to a sewing machine and cut and separated into individual socks by cutting the trim stitch rows with a cutter. Then, the separated first and the second socks are fed to two different sewing units to sew their tip toes thereby producing the final products.



LEGAL STATUS

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